



803 Highway 212, South
P.O. Box 909
Laurel, MT 59044-0909

406-628-5200
chsinc.com

February 1, 2017

Office of Enforcement and Compliance Assurance
Office of Federal Activities, International Compliance Assurance Division (2254A)
Environmental Protection Agency
1200 Pennsylvania Avenue, NW
Washington, DC 20460

RE: Annual Export of Hazardous Waste Report (AOC No.012426/6E/15 and 014277/6E/16)

Dear Sirs:

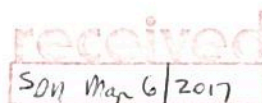
Please find attached a report summarizing the hazardous waste streams exported by the CHS Laurel Refinery (Refinery) in 2016 (in accordance with 40 CFR 262.56). The Refinery continues to utilize centrifuge equipment to reduce the volume and toxicity of these waste streams and return usable oil to the refining process.

In accordance with 40 CFR 262.56, I certify under the penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Sincerely,

Patrick B. Kimmet
Vice President, Laurel Refinery

cc: Mr. Mark Hall, Montana Department of Environmental Quality





**United States Environmental Protection Agency
Annual Export Report
For
CHS Inc. Laurel MT. Refinery
Box 909, 803 Highway 212 South,
Laurel MT 59044**

As per requirements set forth in the US EPA Acknowledgment of consent No. 012426/6E/15 and 014277/6E/16 the following information will summarize Export/import of hazardous waste activities from January 1, 2016 to December 31, 2016

Shipping Site Address EPA ID# MTD006238083
Box 909, 803 Highway 212 South Laurel MT 59044

Consignee Site Address 13075
Envirogreen Technologies Ltd.
LELA Lot 401, Similco Mine Site
Princeton, B.C.
Canada, V0X 1W0


Notice Number 538525 and 700340

Primary Transporter MP Environmental Services Inc.
CAT 000624247

Hazardous Waste Received for Thermal Treatment

1 Waste Petroleum Refinery Oil/Water/Sludge Residue from the Petroleum Refining Industry.
Hazardous Waste, Solid, N.O.S.
F037 – Class 9, UN3077,
Shipments 13
Total 346,346 Lbs.

Dated this 25th day of January, 2017



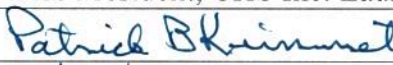
Andrea Castellani

Load Count	RCRA Waste Code	Tonnes	US Tons	Pounds
13	F037	157.10	173.17	346,346
TOTALS:		157.10	173.17	346,346

RCRA Waste Code F037

Invoice No	US Manifest	CA Manifest No	Date	Weigh Scale Ticket	RCRA Waste Code	Tonnes	US Tons	Pounds
7739	004826634	BL38085-0	2016-02-25	51442	F037	9.82	10.82	21,649
7764	004826576	BL38103-1	2016-03-29	51659	F037	13.00	14.33	28,660
7811	004826636	BL38102-3	2016-05-05	52395	F037	11.47	12.64	25,287
7858	004826637	BL38086-8	2016-06-15	53102	F037	12.93	14.25	28,506
7882	004826640	BL38101-5	2016-07-07	53436	F037	12.03	13.26	26,522
7935	004826639	BL38087-6	2016-08-02	53904	F037	12.47	13.75	27,492
	004826641	BL38083-5	2016-08-09	53954	F037	14.12	15.56	31,129
	004826642	BL38100-7	2016-08-23	54126	F037	11.15	12.29	24,582
7973	004826643	BL38099-1	2016-09-27	54448	F037	13.41	14.78	29,564
	004826644	BL38098-3	2016-10-06	54581	F037	11.12	12.26	24,515
8004	004826676	BM07721-6	2016-11-08	54807	F037	11.80	13.01	26,015
8014	004826677	BM07720-8	2016-11-10	54820	F037	12.87	14.19	28,373
8042	004826678	BM07719-0	2016-12-30	54908	F037	10.91	12.03	24,052

U.S. E.P.A. Annual Export Report per 40 CFR 262.56

Calendar Year:	2016
Exporter:	
EPA Identification Number	MTD006238083
Name	CHS Inc.
Site Address	Box 909, 803 Highway 212 S, Laurel MT 59044
Mailing Address	
Consignee:	
Name	Envirogreen Technologies
Site Address	LELA Lot 401, Similco mine Site, Princeton BC, Canada, V0X 1W0
Primary Transporter:	
US EPA Identification Number	CAT 000624247
Name	MP Environmental Services Inc.
Hazardous Waste (HW) Shipped:	
Description	Waste Petroleum Refinery Oil/Water/Sludge Residue from the Petroleum Refining Industry. Hazardous Waste Solid, N.O.S.
EPA HW Number(s)	F037
DOT Hazard Class	9
Total Amount Shipped	346,346 pounds
Number of Shipments	13
Waste Minimization Efforts	Thermal Treatment
Certification:	
Name	Patrick B Kimmet
Title	Vice President, CHS Inc. Laurel Refinery
Signature	
Date	2/24/17

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Mail to: Office of Enforcement and Compliance Assurance, Office of Federal Activities, International Compliance Assurance Division (2254A), Environmental Protection Agency, 1200 Pennsylvania Ave., NW., Washington, DC 20460

cc: Montana Dept. of Environmental Quality, Hazardous Waste Program, PO Box 200901, Helena, Montana 59620-0901 when submitting Annual Generator Report

First Class Mail
First Class Mail

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803 Highway 212
P.O. Box 909
Laurel, MT 59044-0909

OFFICE OF ENFORCEMENT & COMPLIANCE ASSURANCE
OFFICE OF FED. ACTIVITIES, IT/NTNL. COMP. DIV. (2254A)
ENVIRONMENTAL PROTECTION AGENCY
200 PENNSYLVANIA AVENUE NW
WASHINGTON DC 20460

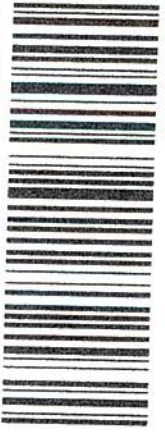
Route EPA Mail

To: Federal Activities

Mailstop ARIEL RIOS SOUTH

Department: 2254A

Certified



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